# OMRON ELECTRONICS 

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## Large Rectangular-bodied Indicators

Excellent illumination with even surface brightness.

- Three-color models (green, orange, red; chameleon lighting) included in lineup.


[^0]
## List of Models

Model

| M2PJ |
| :--- |
| (Rectangular) |
| M2PA |
| (Square) |
| M2PT |
| (Round) |

Model Number Structure

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Model Number Legend ..... The model numbers used to order sets of Units are illustrated below. One set comprises the Display, Lamp, and Socket.
For information on combinations, refer to Ordering Information.
(4) (5)

24E R ......... Single screen
(1) (2) (3)

Upper Lower
 lights red, green, or orange. When not lit, the display is white.

- The available rectangular models are shown below. Select from among the individual products shown on page 7 .

Vertical 2-split screen models

4-split screen models


Horizontal3-split screen models


Vertical 3-split screen models


The above diagrams show the Sockets with the "OMROח" mark facing down.
$\rightarrow$ Colored-illumination models up to the 4-split screen models are available as individual
Units. Refer to page 7.
"Colored-illumination" models operate in the way shown below:

| Unlit | Lit |
| :--- | :--- |
| White | Color <br>  |
|  |  |
|  | The built-in |
|  |  |

(4) Lighting Method

LED-lighted Models
(M2PJ and M2PA Only)

| Symbol | Rated voltage |
| :---: | :---: |
| 05 E | 5 VDC |
| 12 E | 12 VDC |
| 24 E | 24 VDC |

LED Lamp-lighted
Models (M2PT Only)

| Symbol | Rated voltage |
| :--- | :--- |


| $05 C$ | 5 VDC |
| :---: | :---: |
| $12 C$ | 12 VDC |
| $24 C$ | 24 VDC |

Note: M2PJ and M2PA can also be ordered separately. Refer to page 7 for details.

Incandescent Lamp
lighted Models

| Symbol | Rated voltage |
| :---: | :---: |
| 06 | 6 VAC/VDC |
| 14 | 14 VAC/VDC |
| 28 | 28 VAC/VDC |

## Number of Built-in <br> LED Lamps

| Screen pattern | A3PJ | A3PA | A3PT |
| :---: | :---: | :---: | :---: |
| Single screen | Built-in LED models |  | 2 |
| Horizontal 2split screen |  |  | --- |
| Vertical2-split screen <br> Horizontal 3- <br> split screen <br> Vertical 3-split <br> screen <br> 4-split screen | $\begin{gathered} 4 \\ * 2 \end{gathered}$ | --- | --- |

(5) Color of Display

## For LED

| Symbol | Color |
| :---: | :---: |
| R | Red |
| O | Orange |
| G | Green |
| W | White |
| K | Chameleon |

- The chameleon screen pattern is not available with M2PT models.
- The chameleon screen pattern is only available with 12 or 24-VDC models.
For Incandescent Lamp

| Symbol | Color |
| :--- | :--- |
|  | Red, Orange, <br> No symbol |
|  | White, Blue, |
|  | Green |

- Includes colored plate. Refer to page 8 for details.
- (Low-power incandescent lamp)

[^1]Ordering as a Set The model numbers used to order sets of Units are given in the following tables. One set comprises the Display, Lamp, and Socket.
M2PJ (Rectangular) Single Screen Models


Single screen

| Lighting method Case color |  | Black | Light gray | Display color symbol |
| :---: | :---: | :---: | :---: | :---: |
| LED | 5 VDC | M2PJ-90A11-05E(1) | M2PJ-90A12-05E(1) | $\begin{aligned} & \mathrm{R} \\ & \mathrm{O} \\ & \mathrm{G} \\ & \mathrm{~W} \end{aligned}$ |
|  | 12 VDC | M2PJ-90A11-12E(1) | M2PJ-90A12-12E(1) |  |
|  | 24 VDC | M2PJ-90A11-24E(1) | M2PJ-90A12-24E(1) |  |
| Chameleon | 12 VDC | M2PJ-90AG1-12EK | M2PJ-90AG2-12EK | *1 |
|  | 24 VDC | M2PJ-90AG1-24EK | M2PJ-90AG2-24EK |  |
| Incandescent lamp | 6 VDC/VAC | M2PJ-90A11-06 | M2PJ-90A12-06 | *2 |
|  | 14 VDC/VAC | M2PJ-90A11-14 | M2PJ-90A12-14 |  |
|  | 28 VDC/VAC | M2PJ-90A11-28 | M2PJ-90A12-28 |  |

Note: Enter the desired color symbol for the Display in (1). $(\mathrm{R})=$ Red, $(\mathrm{O})=$ Orange, $(\mathrm{G})=$ Green, $(\mathrm{W})=$ White.
Example: Red MPJ-90A11-24ER
${ }^{* 1}$. You can change the screen colors of chameleon models between red, green, and orange by changing the terminal wiring. Refer to page 14 for details.
*2. Incandescent lamps are supplied with colored plates (white, red, green, blue, and orange) and legend plates (milk-white and transparent). Use the appropriate combination.


| Lighting method Case color |  | Black | Light gray | Display color symbol |
| :---: | :---: | :---: | :---: | :---: |
| LED | 24 VDC | M2PJ-90A21-24E(1)(2) | M2PJ-90A22-24E(1)(2) | R O G W |
| Incandescent lamp | 6 VDC/VAC | M2PJ-90A21-06 | - --- | * |
|  | 14 VDC/VAC | M2PJ-90A21-14 | M2PJ-90A22-14 |  |
|  | 28 VDC/VAC | M2PJ-90A21-28 | M2PJ-90A22-28 |  |

Note: Enter the desired color symbols for the Display in (1) and (2). $(\mathrm{R})=$ Red, $(\mathrm{O})=$ Orange, $(\mathrm{G})=$ Green, $(\mathrm{W})=$ White.
Example: $\begin{array}{cccc}\text { Red } & \text { Upper } & \text { M2PJ-90A21-24E } \mathrm{R} \\ & \text { White } \\ & \text { Lower } & \text { Red } & \text { White }\end{array}$

* Incandescent lamps are supplied with colored plates (white, red, green, blue, and orange) and legend plates (milk-white and transparent). Use the appropriate combination.


## Ordering Information

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Ordering as a Set $\qquad$ The model numbers used to order sets of Units are given in the following tables. One set comprises the Display, Lamp, and Socket.

## M2PA (Square) Single Screen Models

| Square |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| (Single Screen) |  |  |  |

Note: Enter the desired color symbol for the Display in (1). (R) = Red, (O) = Orange, (G) = Green, (W) = White.
Example:Red M2PA-90A11-24ER
*1. You can change the screen colors of chameleon models between red, green, and orange, by changing the terminal wiring. Refer to page 14 for details.
*2. Incandescent lamps are supplied with colored plates (white, red, green, blue, and orange) and legend plates (milk-white and transparent). Use the appropriate combination.

| Square |  |
| :---: | :---: |
| (Horizontal 2-split screen) | 2-split <br> screen |


| Case color |  |  | Black |  |
| :--- | :--- | :--- | :--- | :---: | | Light gray |
| :---: |

Note: Enter the desired color symbols for the Display in (1) and $(2) .(\mathrm{R})=$ Red, $(\mathrm{O})=$ Orange, $(\mathrm{G})=$ Green, $(\mathrm{W})=$ White.


* Incandescent lamps are supplied with colored plates (white, red, green, blue, and orange) and legend plates (milk-white and transparent). Use the appropriate combination.


## M2PT (Round) Single Screen Models

| Round <br> (Single Screen) |  | Single screen |  |
| :---: | :---: | :---: | :---: |
| Lighting method |  | Light gray | Display color symbol |
| LED | 5 VDC | M2PT-90A12-05C(1) | ROGW |
|  | 12 VDC | M2PT-90A12-12C(1) |  |
|  | 24 VDC | M2PT-90A12-24C(1) |  |
| Incandescent lamp | 28 VDC/VAC | M2PT-90A12-28 | * |

Note: Enter the desired color symbol for the Display in (1). $(\mathrm{R})=$ Red, $(\mathrm{O})=$ Orange, $(\mathrm{G})=$ Green, $(\mathrm{W})=$ White.

## Example:Red M2PT-90A12-24CR

* Incandescent lamps are supplied with a colored plates (white, red, green, blue, and orange). Use the appropriate combination. Models A3PT and M2PT (round models), however, are not supplied with legend plates.



## Ordering Information

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## Illumination-only and Colored-illumination LED Models

"Illumination only" describes LED models for which the screen color is the same whether the LED is lit or not. The screen simply becomes brighter when the LED lights.

## Example: Red LED


"Colored illumination" describes LED models for which the screen color is white when the LED is not lit and changes to the color of the LED lamp when the LED is lit.

## Example: Red LED



Ordering: For a colored-illumination Indicator, order the Display, Lamp, and Socket as shown in the following table.

| Display | Lamp | Socket |
| :--- | :---: | :---: |
| $\bullet$ Select the LED lamp-lighted model required | $\bullet$ Select the LED lamps to suit your desired | $\bullet$ Select from the Sockets on page 8. |
| from the selection on page 7. Each assembly | coloration from the selection on page 8. |  |
| includes the number of white colored plates | $\bullet$ Number of necessary LED lamps (standard): |  |
| required to enable colored illumination for | M2PJ (rectangular): 4 |  |
| the corresponding screen-split configuration. | M2PA (square): 2 |  |
| For example, 4-split screen models includes M2PT (round): 2 |  |  |
| 4 white colored plates. |  |  |

## Ordering Information

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Ordering Individually ....... Displays, Lamps, and Sockets can be ordered separately. Combinations that are not available as sets can be created using individual Units. Also, store the parts as spares for maintenance and repairs.

## LED-lighted/Chameleon Models

(LED is built into the Display.)



LED Lamp-lighted Models
(LED lamp and Display are separate.)


Incandescent Lamp-lighted Models
(Incandescent lamp and Display are separate.)

*The Socket is compatible with LED-lighted, LED lamp-lighted, and incandescent lamp-lighted models.
*1. Number of necessary LED lamps.

| Screen pattern | M2PJ | M2PA | M2PT |
| :---: | :---: | :---: | :---: |
| Single screen | 4 | 2 | 2 |
| Horizontal 2-split screen |  | 2 | --- |
| Vertical 2-split screen |  | --- | --- |
| Vertical 3-split screen Horizontal 3-split screen |  | --- | --- |
| 4-split screen |  | --- | --- |

Ordering Individually .......Displays, Lamps, and Sockets can be ordered separately. Combinations that are not available as sets can be created using individual Units. Also, store the parts as spares for maintenance and repairs.

Display
LED-lighted Models (LED is built-in.)

| Appearance | Split-screen color (color symbol) |  | White (W) | Red (R) | Green (G) | Orange (0) | Selection precautions |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rectangular models | Single screen |  | M2PJ-5701- $\square \square \mathrm{E}$ | M2PJ-5702- $\square \square \mathrm{C}$ | M2PJ-5703- $\square \square \mathrm{E}$ | M2PJ-5706- $\square \square \mathrm{E}$ | - Enter the voltage to be used in the $\square \square$ at the |
|  |  | White | M2PJ-5711- $\square \square$ | M2PJ-5712- $\square \square$ | M2PJ-5713- $\square \square$ | M2PJ-5716- $\square \square \mathrm{E}$ | end of the model number. |
| ros |  | Red | M2PJ-5721- $\square \square \mathrm{E}$ | M2PJ-5722- $\square \square \mathrm{C}$ | M2PJ-5723- $\square \square$ | M2PJ-5726- $\square$ - | Examples of voltage |
|  | screen | Green | M2PJ-5731- $\square \square \mathrm{E}$ | M2PJ-5732- $\square$ [ | M2PJ-5733- $\square \square \mathrm{C}$ | M2PJ-5736- $\square \square \mathrm{C}$ | used: $5 \mathrm{~V}=0.5 \mathrm{E}$ |
|  |  | Orange | M2PJ-5741- $\square \square$ | M2PJ-5742- $\square \square$ | M2PJ-5743- $\square \square \mathrm{C}$ | M2PJ-5746- $\square \square \mathrm{C}$ | $\begin{aligned} & 12 \mathrm{~V}=12 \mathrm{E} \\ & 24 \mathrm{~V}=24 \mathrm{E} \end{aligned}$ |
| Square models | Single screen |  | M2PA-5701- $\square \square \mathrm{C}$ | M2PA-5702- $\square \square \mathrm{E}$ | M2PA-5703- $\square \square \mathrm{C}$ | M2PA-5706- $\square \square E$ | $24 \mathrm{~V}=24 \mathrm{E}$ <br> Horizontal 2-split screen models |
|  |  | White | M2PA-5711-■■E | M2PA-5712-■■E | M2PA-5713- $\square$ L | M2PA-5716- $\square \square$ | support only 24 V . |
|  |  | Red | M2PA-5721- $\square \square \mathrm{C}$ | M2PA-5722- $\square \square \mathrm{E}$ | M2PA-5723- $\square \square \mathrm{E}$ | M2PA-5726- $\square \square \mathrm{E}$ | - For the color of the shaded part, select the |
|  | screen | Green | M2PA-5731- $\square \square \mathrm{C}$ | M2PA-5732- $\square \square \mathrm{E}$ | M2PA-5733- $\square \square \mathrm{C}$ | M2PA-5736- $\square \square \mathrm{E}$ | model according to the |
|  |  | Prame | M2PA-5741- $\square \square$ | M2PA-5742- $\square \square$ | M2PA-5743- $\square \square$ | M2PA-5746- $\square \square$ | of the table. |

Note: 1. A cap, legend plate (transparent), colored plate, white plunger case, and LED (with a current-limiting resistor) are built into the standard lighting unit.
2. Split-screen coloring configurations are given with the "OmROn " mark on the Sockets facing down.

## LED Lamp-lighted Models (LED is not built-in.)

| Model | Rectangular models |  | Square models |  | Round models |  | Selection precautions |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Screen pattern | Screen | Model | Screen | Model | Screen | Model |  |  |  |  |  |
| Single screen |  | M2PJ-5021 | $\square$ | M2PA-5021 | $\bigcirc$ | M2PT-5021 | - Colored plates (white, red, green, and orange), a legend plate (transparent), and a light baffle (split-screen models only) are included. Use the appropriate combination for the LED coloring required. <br> - The number of white colored plates required to enable colored illumination for the corresponding screen-split configuration is included. (For example, 4 -split screen models include 4 white colored plates). <br> - The number of colored plates included for each model are shown in the following table. |  |  |  |  |
| Horizontal 2-split screen | $\square$ | M2PJ-5022 | $\square$ | M2PA-5022 |  | --- |  |  |  |  |  |
| Vertical 2-split screen | $\square$ | M2PJ-5023 |  | --- |  | --- |  |  |  |  |  |
| Horizontal 3-split screen | $\square$ | M2PJ-5024 |  | --- |  | --- |  | White | Red | Green | Orange |
|  |  |  |  |  |  |  | Screen pattern <br> Single screen <br> Horizontal 2-split screen <br> Vertical 2-split screen | 1 | 1 | 1 | 1 |
| Vertical 3-split screen | $\square$ | M2PJ-5025 |  | --- |  | --- |  | 2 | 1 | 1 | 1 |
| 4-split screen | $\square$ | M2PJ-5026 |  | --- |  | --- | Horizontal 3-split screen Vertical 3 -split screen | 3 | 2 | 2 | 2 |
|  |  |  |  |  |  |  | 4-split screen | 4 | 1 | 1 | 1 |

Dimensions: Refer to page 11. Accessories: Refer to the A3P.

## Ordering Information

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Ordering Individually ...........Displays, Lamps, and Sockets can be ordered separately. Combinations that are not available as sets can be created using individual Units. Also, store the parts as spares for maintenance and repairs.

## Display

Incandescent Lamp-lighted Models (Incandescent lamp is not built-in.)

| Model | Rectangular models |  | Square models |  | Round models |  | Selection precautions |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Screen pattern | Screen | Model | Model | Model | Model | Model |  |  |  |  |  |  |
| Single screen |  | M2PJ-5011 |  | M2PA-5011 | $\bigcirc$ | M2PT-5011 * | - Colored plates (white, red, green, orange, and blue), a legend plate (transparent), and a light baffle (split-screen models only) are supplied. <br> * M2PT (round) models do not contain a legend plate. <br> - The number of colored plates supplied is shown in the following table. |  |  |  |  |  |
| Horizontal 2split screen | $\square$ | M2PJ-5012 | $\square$ | M2PA-5012 |  | --- |  |  |  |  |  |  |
| Vertical 2-split screen | $\square$ | M2PJ-5013 | --- |  | --- |  |  |  |  |  |  |  |
|  |  |  |  |  | Screen pattern | White | Red | Green | Orange | Blue |
| split screen | $\square$ | M2PJ-5014 |  | --- |  |  | --- |  | Single screen | 1 | 1 | 1 | 1 | 1 |
| Vertical 3-split screen | $\square$ | M2PJ-5015 |  | --- | --- |  | Horizontal 2 -split screen Vertical 2-split screen | 1 | 1 | 1 | 1 | 1 |
|  |  | M2PJ-5016 | --- |  | --- |  | Horizontal 3-split screen Vertical 3 -split screen | 2 | 2 | 2 | 2 | 2 |
| 4-split screen | $\square$ |  |  |  | 4-split screen | 2 | 2 | 2 | 2 | 2 |

## Chameleon Models (with Built-in LED)

| Shape |  | Rated voltage | Chameleon indicator |
| :---: | :---: | :---: | :---: |
| Rectangular |  | 12 VDC | M2PJ-5800-12E |
|  |  | 24 VDC | M2PJ-5800-24E |
| Square |  | 12 VDC | M2PA-5800-12E |
|  |  | 24 VDC | M2PA-5800-24E |

Note: 1. With the chameleon models, the whole screen lights red, green, or orange (i.e., red and green simultaneously).
2. A cap, legend plate (transparent), white colored plate, and LED (with a current-limiting resistor) are built into the Display.

## Lamp (For mounting, refer to the A3P.)

## LED Lamp

| Color Voltage | 5 VDC | 12 VDC | 24 VDC | Applicable cap ( color) (colored plate) | Selection precautions |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Model (DC only) | Model (DC only) | Model (DC only) |  |  |
| Red | SLL-05ER | SLL-12ER | SLL-24ER | Red | In the standard setup, 4 LED lamps are used with M2PJ models and 2 LED lamps are used with M2PA and M2PT models. |
| Yellow | SLL-05EY | SLL-12EY | SLL-24EY | Orange |  |
| Green | SLL-05EG | SLL-12EG | SLL-24EG | Green |  |
| White | SLL-05EW | SLL-12EW | SLL-24EW | White |  |

Incandescent Lamp

| Voltage Lamp type | Standard lamp | Low-voltage lamp | Selection precautions |
| :---: | :---: | :---: | :---: |
| 5 VAC/VDC | SLL-06 | SLL-06H | - In the standard setup for M2PJ models, 2 lamps are used with single screen models, and 4 lamps are used with split-screen models. If 3 or 4 lamps are lit continuously, use lowpower lamps. <br> - In the standard setup for M2PA models, 1 lamp is used with single screen models, and 2 lamps are used with split-screen models. <br> - In the standard setup for M2PT models, 2 lamps are used. |
| $12 \mathrm{VAC/VDC}$ | SLL-14 | SLL-14H |  |
| 24 VAC/VDC | SLL-28 | SLL-28H |  |

Socket (common to both incandescent lamp-lighted and LED-lighted models)


Ordering set combinations: Refer to pages 3 to 4 .
Ratings and characteristics: Refer to the A3P.
Dimensions: Refer to page 11. Accessories: Refer to the A3P.

## Accessories

Accessories are the same as those for the A3P Lighted Pushbutton Switches. Refer to the A3P.

## LED and Incandescent Lamp Ratings and Characteristics

Ratings and characteristics the same as those for the A3P Lighted Pushbutton Switches. Refer to the A3P.

## Nomenclature

## Construction



Note: The above diagram for LED lamp-lighted and incandescent lamp-lighted models shows the M2PJ model.

Nomenclature
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M2P Lighting Method Diagram


M2PJ (Rectangular) Models


M2PA (Square) Models


OMRON logo \#110 quick connect terminal


Note: Use a panel thickness of 0.5 mm for tab terminals \#110 and solder terminals.
Accessory Mounting Dimensions
Dimensions for mounting accessories are the same as those for the A3P Lighted Pushbutton Switches. Refer to the A3P.

## Panel Cutout

M2PJ (Rectangular) Models
Classification

| Individual mount |
| :--- |
| ing (Horizontal) |


| Flange |
| :--- |
| mount |
| models |


| Multiple mount- |
| :--- |
| ing (Horizontal) |


| Individual mount- |
| :--- |
| ing (Vertical) |


| Individual mount- |
| :--- |
| ing (Horizontal) |

ing (Vertical)

Note: 1. n: Number of Units
2. Recommended panel thickness: 1 to 5 mm
3. Mount the panel before mounting the Switch Guard.
4. If the panel is to be finished (e.g., coated), make sure that the panel meets the specified dimensions after the coating.

M2PA (Square) Models

| Classification |  | Mounting design | Panel cutout | Remarks |
| :---: | :---: | :---: | :---: | :---: |
| Flange mount models | Individual mounting |  | $\underset{22.5 \pm 0.3}{23.5+q^{3} \quad \square}$ | Panel cutout spacing between rows of Units: |
|  | Multiple mounting |  | $\frac{23.5+0_{i}^{0_{3}^{2}} \underset{25 n-2.5 \pm 0.3}{\square}}{\square}$ |  |
| Barrier mount models | Individual mounting |  | $\underset{27.5^{2+8 \pm 0.3} \underset{2}{\square}}{\square}$ | Panel cutout spacing between rows of Units: <br> Dotted line indicates the position of each mounting barrier. |
|  | Multiple mounting |  | ${ }^{23.5+0_{0}^{73}}$ |  |

Note: 1. n: Number of Units
2. Recommended panel thickness: 1 to 5 mm
3. If the panel is to be finished (e.g., coated), make sure that the panel meets the specified dimensions after the coating.

## M2PT (Round) Models



## Terminal connections

LED-lighted Models

| Rated voltage |  | 5 VDC | 12 VDC |  | 24 VDC |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | Screen pattern |  |  |  |  |  |
| M2PJ | Single screen | BOTTOM VIEW TOP VIEWTerminal <br> arrangement Lighting block | BOTTOM VIEW <br> Terminal arrangement | TOP VIEW <br> Lighting block | BOTTOM VIEW <br> Terminal arrangement | TOP VIEW <br> Lighting block |
|  | 2-split screen |  |  | BOTTOM VIEW <br> Terminal arrangement | TOP VIEW <br> Lighting block |  |
| M2PA | Single screen | TOP VIEW <br> Terminal arrangement | BOTTOM VIEW <br> Terminal arrangement | OP VIEW <br> ting block | BOTTOM VIEW <br> Terminal arrangement | PP VIEW <br> ting block |
|  | 2-split screen | BOTTOM VIEW TOP VIEW <br> Terminal Lighting block arrangement |  | Terminal arrangement | P VIEW <br> ting block |  |

Incandescent Lamp-lighted/LED Lamp-lighted Models
(All are shown with the OMRON logo facing down. The terminal arrangements are the same as for the LED-lighted models.)

| Model <br> Type | Rectangular M2PJ models | Square M2PA models | Round M2PT models |
| :---: | :---: | :---: | :---: |
| Indicator |  |  |  |

## LED Chameleon Models



Terminal Arrangement and Coloring
Chameleon Models

| Wiring | LC + | LC + | LC+ |
| :---: | :---: | :---: | :---: |
|  | L1- | L2- | L1- and L2- <br> shorted |
| Coloring | Green | Red | Orange |

## Safety Precautions

Refer to Safety Precautions for All Pushbutton Switches and Safety Precautions for the A3P.

## Safety Precautions for All Pushbuttmine

For the individual precautions for a Switch, refer to the Safety Precautions in the section for that Switch.
© WARNING
Do not perform wiring with power supplied to the Switch. Do not touch the terminals or other charged parts of the Switch while power is being supplied.


Doing so may result in electric shock.

## © Caution

Do not apply a voltage between the incandescent lamp and the terminal that is greater than the rated voltage. Doing so may damage the lamp or LED and cause the Operation Unit to pop out.

Always turn OFF the power and wait for 10 minutes before replacing the incandescent lamp. If the lamp is replaced immediately after the power is turned OFF, the remaining heat may cause burns.

Precautions for Correct Use
For details, refer to the Precautions for Correct Use in the Technical Guide for Pushbutton Switches.

## Technical Guide for Pushbutton Switches

## Precautions for Correct Use of Pushhhotedannemsidenes

OFor the individual precautions for a Switch, refer to the precautions in the section for that Switch.

## Electrical Characteristics

## 1. Operating Load

- The switching load capacity of the Switch greatly varies between AC and DC. Always be sure to apply the rated load. The control capacity will drastically drop if it is a DC load. This is because a DC load has no current zero-cross point, unlike an AC load. Therefore, if an arc is generated, it may continue for a comparatively long time. Furthermore, the current direction is always the same, which results in a contact relocation phenomena whereby the contacts easily stick to each other and do not separate when the surfaces of the contacts are uneven.
- Some types of load have a great difference between normal current and inrush current. Make sure that the inrush current is within the permissible value. The greater the inrush current in the closed circuit is, the greater the contact abrasion or shift will be. Consequently, contact weld, contact separation failures, or insulation failures may result. Furthermore, the Switch may be broken or damaged.
- If the load is inductive, counter-electromotive voltage will be generated. The higher the voltage is, the higher the generated energy will be, which will increase the abrasion of the contacts and contact relocation phenomena. Be sure to use the Switch within the rated conditions.


## Inrush Current



- Approximate control capacities are given in ratings tables, but these alone are insufficient to guarantee correct operation. For special types of load, with unusual switching voltage or current waveforms, test whether correct operation is possible with the actual load before application.
- When switching for microloads (voltage or current), use a Switch with microload specifications. The reliability of silver-plated contacts, which are used in Switches for standard loads, will be insufficient for microloads.
- When switching microloads or very high loads that are beyond the switching capacity of the Switch, connect a relay suitable for the load.


## Type of Load vs. Inrush Current



All the performance ratings given are for operation under the following conditions unless otherwise specified.
Inductive load: A minimum power factor of 0.4 (AC) and a maximum time constant of 7 ms (DC)
Lamp load: An inrush current 10 times higher than the steady-state current
Motor load: An inrush current 6 times higher than the steady-state current

Note: Inductive loads can cause problems especially in DC circuitry. Therefore, it is essential to know the time constants (L/R) of the load.

## 2. Load Connections

Do not contact a single Switch to two power supplies that are different in polarity or type.

## Connection of Different Polarities

The power supply may short-circuit if the loads are connected in the way shown in the "incorrect" example below.


Even in the "correct" example, note that the insulation performance of the switch may deteriorate and the switch life may be shortened because loads are connected to both contacts.

## Connection of Different Power Supplies

The DC and AC power may be mixed for the circuit shown below.


Do not design a circuit where voltage is imposed between contacts, otherwise contact weld may result.


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## 3. Contact Protective Circuit

Apply a contact protective circuit to extend the contact life, prevent noise, and suppress the generation of carbide or nitric acid. Be sure to apply the contact protective circuit correctly, otherwise an adverse effect may occur. The following provides typical examples of contact protective circuits. If the Limit Switch is used in an excessively humid
ocation for switching a load that easily generates arcs, such as an inductive load, the arcs may generate NOx, which will change into $\mathrm{HNO}_{3}$ if it reacts with moisture. Consequently, the internal metal parts may corrode and the Limit Switch may fail. Be sure to select the ideal contact preventive circuit from the following.

## Typical Examples of Contact Protective Circuits

| Circuit example |  | Applicable current |  | Feature and details | Element selection |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | AC | DC |  |  |
| CR circuit |  | * | Yes | *When AC is switched, the load impedance must be lower than the CR impedance. | $\mathrm{C}: 1$ to $0.5 \mu \mathrm{~F} \times$ switching current (A) <br> R: 0.5 to $1 \Omega \times$ switching voltage ( V ) <br> The values may change according to the characteristics of the load. The capacitor suppresses the spark discharge of current when the contacts are open. The resistor limits the inrush current when the contacts are closed again. Consider the roles of the capacitor and resistor and determine ideal capacitance and resistance values through testing. Basically, use a capacitor with a dielectric strength between 200 and 300 V . When AC is switched, make sure that the capacitor has no polarity. |
|  |  | Yes | Yes | The operating time will be greater if the load is a relay or solenoid. Connecting the CR circuit in parallel to the load is effective when the power supply voltage is 24 or 48 V and in parallel to the contacts when the power supply voltage is 100 to 200 V . |  |
| Diode method |  | No | Yes | Energy stored in the coil is changed into current by the diode connected in parallel to the load. Then the current flowing to the coil is consumed and Joule heat is generated by the resistance of the inductive load. The reset time delay with this method is longer than that in the CR method. | The diode must withstand a peak inverse voltage 10 times higher than the circuit voltage and a forward current as high or higher than the load current. |
| Diode and Zener diode method |  | No | Yes | This method will be effective if the reset time delay caused by the diode method is too long. | Use a Zener diode with a Zener voltage that is approximately $1.2 \times$ power supply voltage as, depending on the environment, the load may not operate. |
| Varistor method |  | Yes | Yes | This method makes use of constant-voltage characteristic of the varistor so that no high-voltage is imposed on the contacts. This method causes a reset time delay. Connecting a varistor in parallel to the load is effective when the supply voltage is 24 to 48 V and in parallel to the contacts when the supply voltage is 100 to 200 V . | -- |

Do not apply contact protective circuits as shown below.


This circuit effectively suppresses arcs when the contacts are OFF. When the contacts are ON again, however, charge current will flow to the capacitor, which may result in contact weld.

Switching a DC inductive load is usually more difficult than switching a resistive load. By using an appropriate contact protective circuit, however, switching a DC inductive load will be as easy as switching a resistive load.

## 4. Switching

- Do not use the Switch for loads that exceed the rated switching capacity or other contact ratings. Doing so may result in contact weld, contact separation failures, or insulation failures. Furthermore, the Switch may be broken or damaged.
- Do not touch the charged switch terminals while power is supplied, otherwise an electric shock may be received.
- The life of the Switch varies greatly with switching conditions. Before using the Switch, be sure to test the Switch under actual conditions. Make sure that the number of switching operations is within the permissible range. If a deteriorated Switch is used continuously, insulation failures, contact weld, contact failures, switch damage, or switch burnout may result.
- Do not apply excessive or incorrect voltages to the Switch or incorrectly wire the terminals. Otherwise, the Switch may not function properly and have an adverse effect on external circuitry. Furthermore, the Switch itself may become damaged or burnt.
- Do not use the Switch in locations where flammable or explosive gases are present. Otherwise switching arcs or heat radiation may cause a fire or explosion.
- Do not drop or disassemble the Switch, otherwise it may not be capable of full performance. Furthermore, it may be broken or burnt.


## Mechanical Conditions

## Operating Force and Operating Method

- Fingertip operation is an important feature of Pushbutton Switches. In terms of Switch operation, Pushbutton Switches differ greatly from detection switches such as Microswitches. Operating the Switch using a hard object (e.g., metal), or with a large or sudden force, may deform or damage the Switch, resulting in faulty or rough operation, or shortening of the Switch life. The strength varies with the size and construction of the Switch. Use the appropriate Switch for the application after confirming the operating method and operating force with this catalog.

- The pushbutton surface is composed of resin. Therefore, do not attempt to operate the pushbutton using a sharp object, such as a screwdriver or a pair of tweezers. Doing so may damage or deform the pushbutton surface and result in faulty operation.



## Mounting

- Switches can be broadly divided into two categories according to mounting method: panel-mounting models and PCB-mounting models. Use the appropriate model for the mounting method required. Basically, panel-mounting Switches can withstand a greater operating force than PCB-mounting Switches. If, however, the panel thickness or the panel-cutout dimensions are not suitable for the Switch, it may not be able to withstand the normal operating force. With continuous mounting in particular, select a panel of a thickness that is easily sufficient to withstand the total operating force.
- Panel-mounting Switches can be divided into two categories according to the mounting method: snap-in mounting models and screw-mounting models. Snap-in mounting Switches are held in place with the elasticity of resin or a metal leaf spring. Do not attempt to modify the spring after mounting. Doing so may result in faulty operation or damage the mounting structure. Mount screwmounting models using the screws and nuts provided (or individually specified). Tighten the screws to the specified torque. Mounting with different screws or nuts, or tightening beyond the specified torque may result in distortion of the inside of the case or damage to the screw section.

Snap-in Mounting


Screw Mounting


- Subjecting the Switch to severe vibrations or shock may result in faulty operation or damage. Also, many of the Switches are composed of resin so contact with sharp objects may result in damage to the surface. This kind of damage may spoil the appearance of the Switch or result in faulty operation. Do not throw or drop the Switch.



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## Mounting Precautions

## Wiring

- Perform wiring so that the lead wires will not be caught on other objects as this will cause stress on the Switch terminals. Wire the Switch so that there is slack in the lead wires and fix lead wires at intermediate points. If the panel to which the Switch is mounted needs to be opened and closed for maintenance purposes, perform wiring so that the opening and closing of the panel will not interfere with the wiring.

- With miniature Switches, the gap between the terminals is very narrow. Use protective or heat-absorbing tubes to prevent burning of the wire sheath or shorting.



## Soldering

- There are two methods for soldering the Switch: hand soldering and automatic soldering. In addition, automatic soldering itself can be divided into two types : dip soldering and reflow soldering. Use the soldering method appropriate for the mounting method.


## Typical Soldering Example

| Method |  | Soldering device | Application |
| :---: | :---: | :---: | :---: |
| Hand soldering |  | Soldering iron | Small quantities Different materials Lead wire terminals |
| Automatic soldering | Dip soldering | Jet soldering bath Dip soldering bath | Large quantities of discrete terminals |
|  | Reflow soldering | Infrared reflow (IR) soldering bath Vapor-phase (VPS) reflow soldering bath | Large quantities of miniature SMD terminals |

[^2]- Perform hand soldering using the appropriate soldering iron.

- With the exception of PCB-mounting Switches, when performing hand soldering, hold the Switch so that the terminals point downwards so that flux does not get inside the Switch.

- Leave a gap of at least 1 mm between the soldered parts and the surface of the case so that flux does not get inside the Switch.

- When applying flux using a brush, use a sponge soaked in flux as shown below. Do not apply more than is necessary. Also, apply the flux with the PCB inclined at an angle of less than $80^{\circ}$ so that flux does not flow onto the mounting surface of the Switch.

soaked in flux



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- Do not place PCBs that have had flux applied or have been soldered on top of each other. Otherwise, the flux on the PCBs solder surface may stain the upper part of the Switch or even permeate the inside of the Switch and cause contact failure. Be sure to insert a special PCB stocker.

- When performing soldering with a dip soldering bath, ensure that the flux does not reach a higher level than the PCB.

- Flux is especially likely to rise up at the edges of the PCB. If the Switch is mounted near the edge of the PCB, create a gap between the edge by using a split PCB, and insert the PCB in the soldering bath so that the edge that is farthest from the Switch enters the bath first.



## Storage

- When the Switch is left unused or stored for long periods, the ambient conditions can have a great effect on the condition of the Switch. In certain environments, leaving the Switch exposed may result in deterioration (i.e., oxidation, or the creation of an oxide film) of the contacts and terminals, causing the contact resistance to increase, and making it difficult to solder the lead wires.
Therefore, store in a well-ventilated room, inside, for example, a non-hygroscopic case, in a location where no corrosive gases are present.

- If the Switch is stored in a location where it will be exposed to direct light, colored resin in the colored plate may fade. Therefore, do not store the Switch in locations where it will be exposed to direct light

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[^0]:    Be sure to read Safety Precautions for All Pushbutton
    Switches and Safety Precautions of A3P.

[^1]:    2. These split screen models are available only as individual Units.

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[^2]:    - Do not use soldering flux that contains chlorine. Doing so may result in metal corrosion.

